



| | | | | Parts List | | |
|-----|-------|----------|----------------------------|------------|---------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| | 1623 | 1891A 4 | GEAR HOUSING ASSEMBLY, CO | 1 | | |
| 1 | 1623 | 1891A 1 | GEAR HOUSING ASSEMBLY (SI | 1 | | |
| 52 | | 30147 | CAM, SHIFT | 1 | | |
| 53 | | 30625 | FOLLOWER, CAM | 1 | | |
| 54 | | 30624 | SLIDE, CROSS PIN | 1 | | |
| 55 | 24 | 30622 | SPRING, COMPRESSION-CAM F | 1 | | |
| 56 | 15 | 30923A 1 | SHIM, BEARING OUTER RACE | 1 | | |
| 56 | 43 | 31417A 1 | FORWARD GEAR ASSEMBLY, (| 1 | | |
| 57 | 43 | 31417 | FORWARD GEAR ASSEMBLY | 1 | | |
| 58 | 31 | 30895 | BEARING, ROLLER-FORWAR | 1 | | |
| 59 | 31 | 30894A 1 | TAPERED ROLLER BEARING | 1 | | |
| 60 | 31 | 31092 | CUP, TAPERED ROLLER BE | 1 | | |
| 61 | 52 | 34239 | RATCHET, SLIDING CLUTCH | 1 | | |
| 62 | 17 | 30632 | PIN, CROSS-RATCHET TO PRO | 1 | | |
| 63 | 24 | 30893 | SPRING, RETAINING-CROSS PI | 1 | | |
| 64 | 44 | 30944 | SHAFT, PROPELLER | 1 | | |
| 64 | 43 | 31418A1 | REVERSE GEAR ASSEMBLY, C | 1 | | |
| 65 | 43 | 31418 | REVERSE GEAR ASSEMBLY | 1 | | |
| 66 | 30 | 31265 | BEARING, BALL-REVERSE GE | 1 | | |
| 67 | 15 | 29955A 1 | SHIM, THRUST WASHER TO G | 1 | | |
| 68 | 12 | 30633 | WASHER, THRUST-BEARING C | 1 | | |
| 69 | 25 | 29976 | "O" RING, BEARING CARRIER | 1 | | |
| 70 | | 31284A 1 | BEARING CARRIER ASSEMBLY | 1 | | |
| 71 | 31 | 30956 | BEARING, ROLLER-BEARING | 1 | | |
| 72 | 26 | 30550 | OIL SEAL, BEARING CARRIEF | 2 | | |
| 73 | 28 | 30281 | KEY, LOCATING-BEARING CAR | 1 | | |
| 74 | 12 | 29957 | WASHER, GEAR HOUSING COV | 1 | | |
| 75 | | 31037 | COVER, GEAR HOUSING | 1 | | |
| 76 | 12 | 31013 | WASHER, THRUST-BEARING CA | 1 | | |
| 77 | | 30581A 1 | THRUST HUB AND WASHER AS: | 1 | | |
| 78 | 12 | 29590 | WASHER, CUPPED-THRUST H | 1 | | |
| 79 | 12 | 31211 | WASHER, SPLINED-PROPELLER | 1 | | |
| 80 | 14 | 31210 | TAB WASHER, PROPELLER NUT | 1 | | |
| 81 | 11 | 29594 | NUT, PROPELLER | 1 | | |
| 82 | | 31237 | WATER PICKUP, GEAR HOUSING | 1 | | |
| 83 | 27 | 30557 | GASKET, WATER PICKUP TO GE | 1 | | |
| 84 | 10 | 30559 | SCREW, WATER PICKUP TO GE | 1 | | |
| 85 | 10 | 30206 | SCREW, GEAR HOUSING TO DRI | 1 | | |